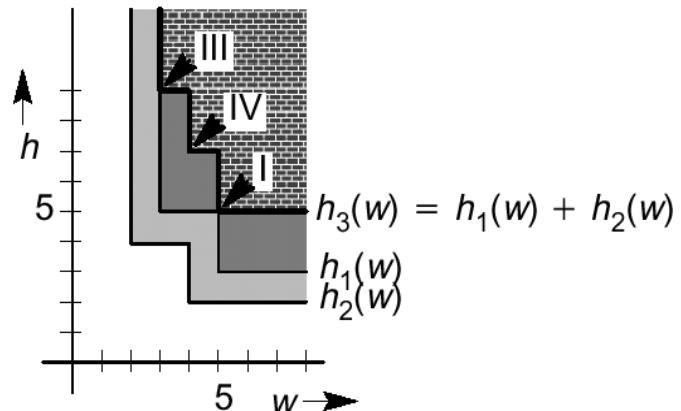
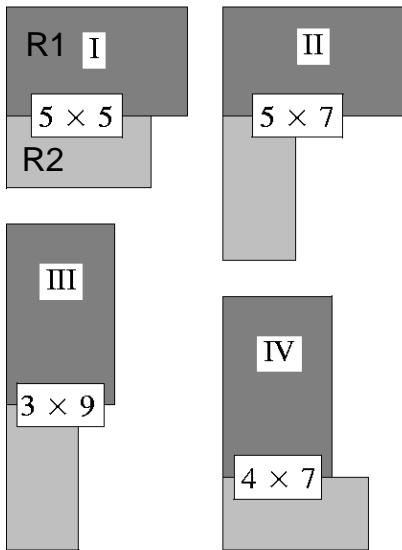


Addition for Vertical Abutment

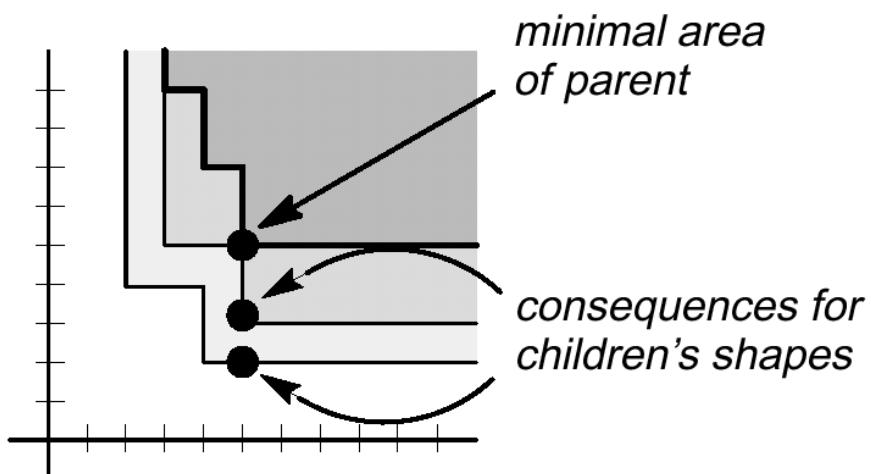
- Composition by vertical abutment \Rightarrow the addition of shape functions.



49

Deriving Shapes of Children

- A choice for the minimal shape of composite cell fixes the shapes of the shapes of its children cells.



50

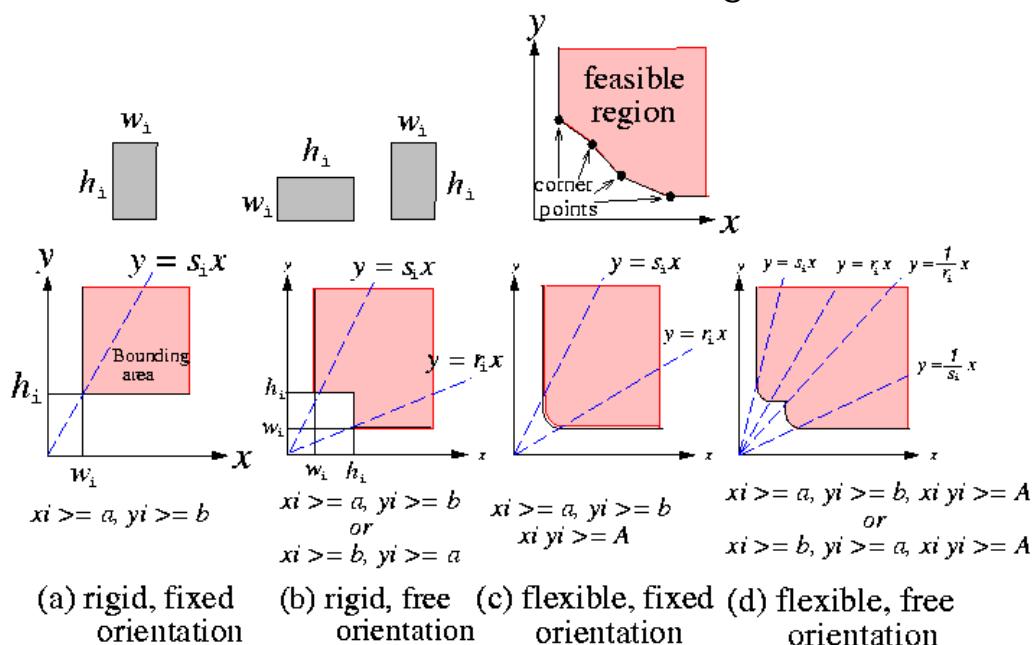
Sizing Algorithm for Slicing Floorplans

- The shape functions of all leaf cells are given as piecewise linear functions.
- Traverse the slicing tree in order to compute the shape functions of all composite cells (bottom-up composition).
- Choose the desired shape of the top-level cell; as the shape function is piecewise linear, only the break points of the function need to be evaluated, when looking for the minimal area.
- Propagate the consequences of the choice down to the leaf cells (top-down propagation).
- The sizing algorithm runs in polynomial time for slicing floorplans
 - NP-complete for non-slicing floorplans

51

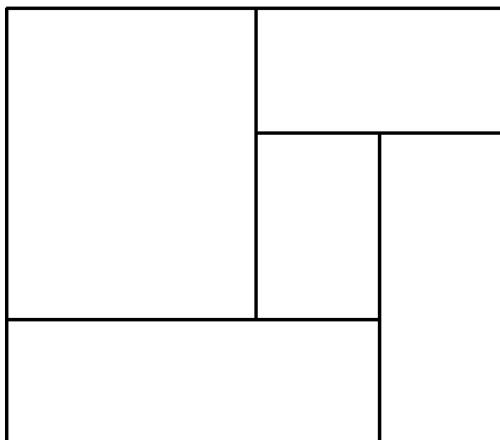
Feasible Implementations

- Shape curves correspond to different kinds of constraints where the shaded areas are feasible regions.



52

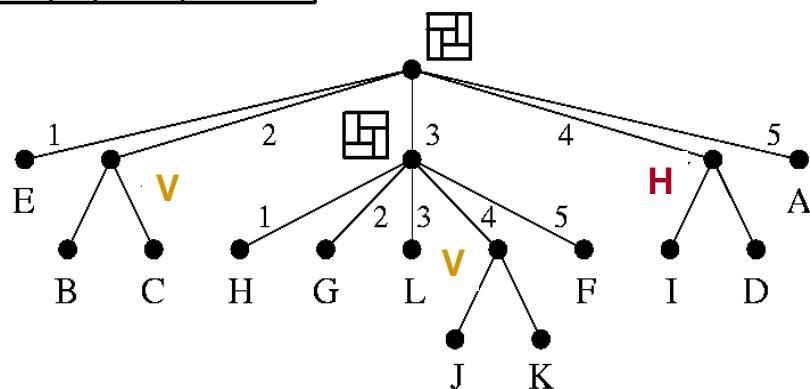
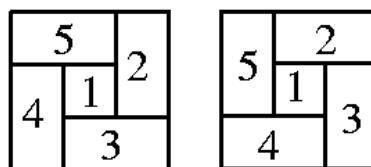
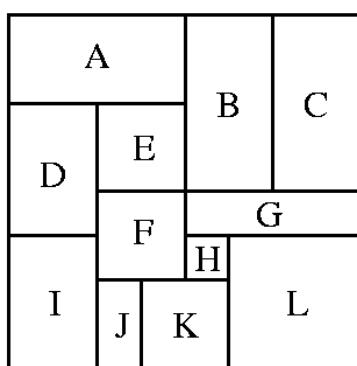
Wheel or Spiral Floorplan



- This floorplan is not slicing!
- **Wheel** is the smallest non-slicing floorplans.
- Limiting floorplans to those that have the slicing property is reasonable: it certainly facilitates floorplanning algorithms.
- Taking the shape of a wheel floorplan and its mirror image as the basis of operators leads to hierarchical descriptions of *order 5*.

53

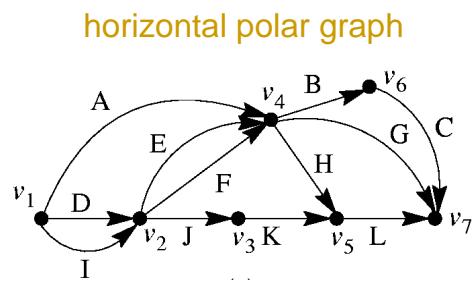
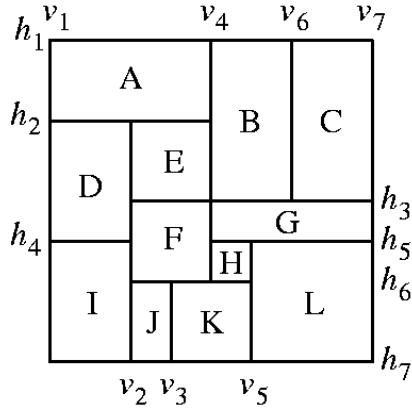
Order-5 Floorplan Examples



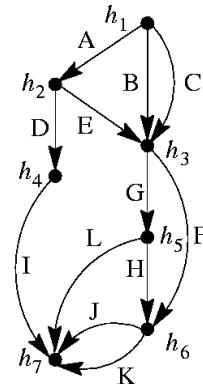
54

General Floorplan Representation: Polar Graphs

- ❑ vertex: channel segment
- ❑ edge: cell/block/module



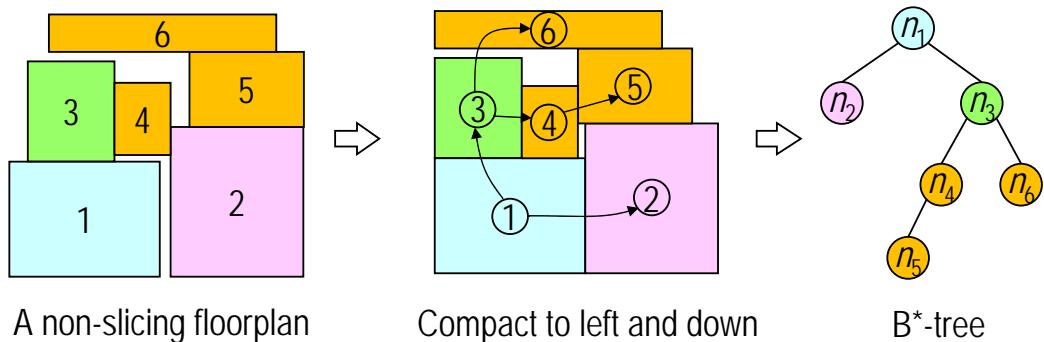
vertical polar graph



55

B*-Tree: Compacted Floorplan Representation

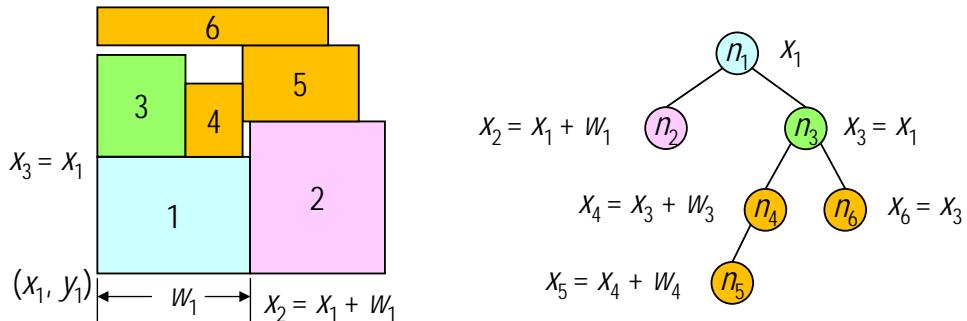
- ❑ Chang et al., "B*-tree: A new representation for non-slicing floorplans," DAC 2000.
 - Compact modules to left and bottom
 - Construct an ordered binary tree (B*-tree)
 - ❑ Left child: the lowest, adjacent block on the right ($x_j = x_i + w_i$)
 - ❑ Right child: the first block above, with the same x-coordinate ($x_j = x_i$)



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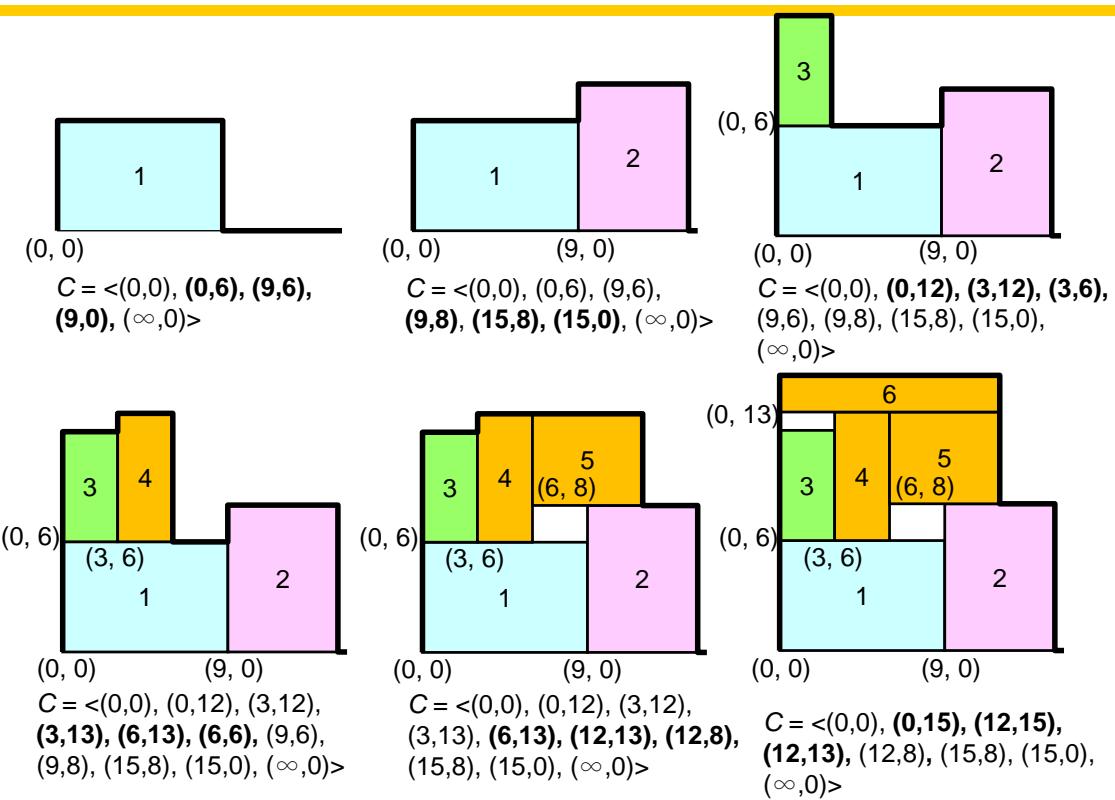
B*-tree Packing

- x-coordinates can be determined by the tree structure
 - Left child: the lowest, adjacent block on the right ($x_j = x_i + w_i$)
 - Right child: the first block above, with the same x-coordinate ($x_j = x_i$)
- Y-coordinates?
 - Horizontal contour: Use a doubly linked list to record the current maximum y-coordinate for each x-range
 - Reduce the complexity of computing a y-coordinate to amortized O(1) time



57

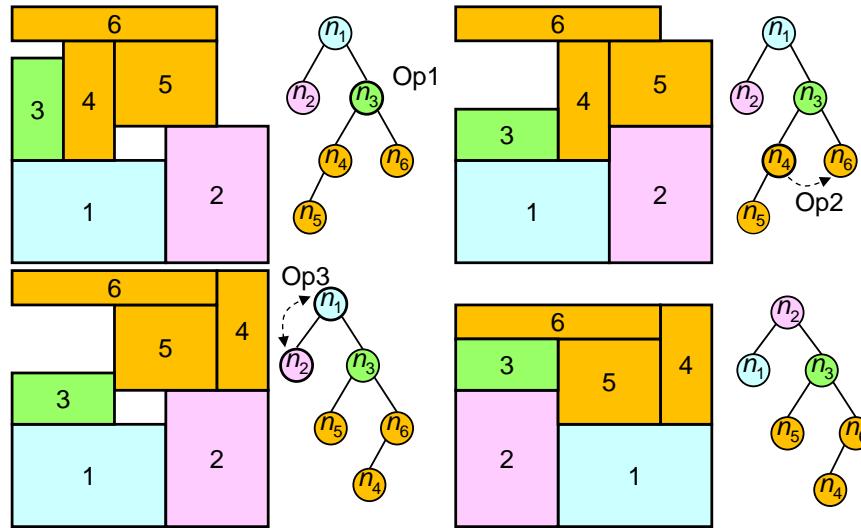
Contour Data Structure



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B*-tree Perturbation

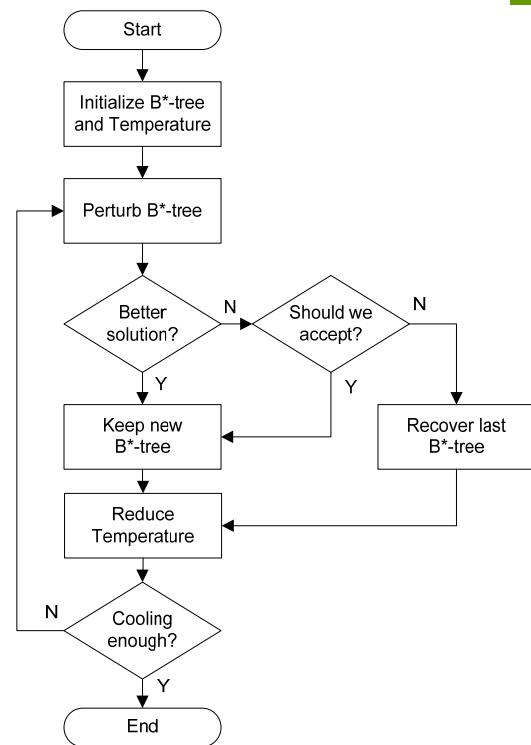
- Op1: rotate a macro
- Op2: move a node to another place
- Op3: swap two nodes



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Simulated Annealing Using B*-tree

- The cost function is based on problem requirements



60

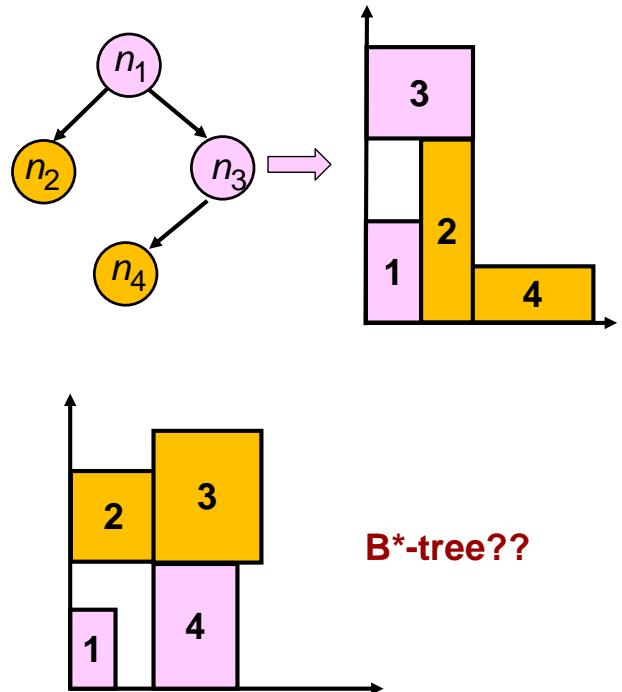
Strengths of B*-tree

- ❑ Binary tree based, efficient and easy
- ❑ Flexible to deal with various placement constraints by augmenting the B*-tree data structure (e.g., preplaced, symmetry, alignment, bus position) and rectilinear modules
- ❑ Transformation between a tree and its placement takes only linear time (vs. $O(n^2)$ or $O(n \lg \lg n)$ for sequence pair to be shown shortly)
- ❑ Operate on only one B*-tree (vs. two O-trees)
- ❑ Can evaluate area cost incrementally
- ❑ Smaller solution space: only $O(n! 4^n/n^{1.5})$ combinations (vs. $O((n!)^2)$ for sequence pair)
- ❑ Directly corresponds to hierarchical and multilevel frameworks for large-scale floorplan designs
- ❑ Can be extended to 3D floorplanning & related applications

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Weaknesses of B*-tree

- ❑ Representation may change after packing
- ❑ Only a partially topological representation; less flexible than a fully topological representation
 - B*-tree can represent only compacted placement



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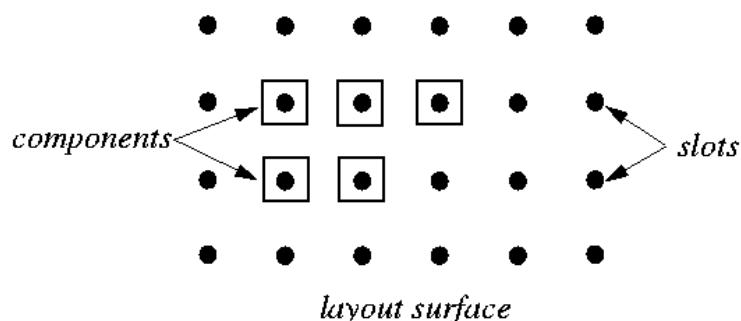
Outline

- Partitioning
- Floorplanning
- Placement
- Routing
- Compaction

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Placement

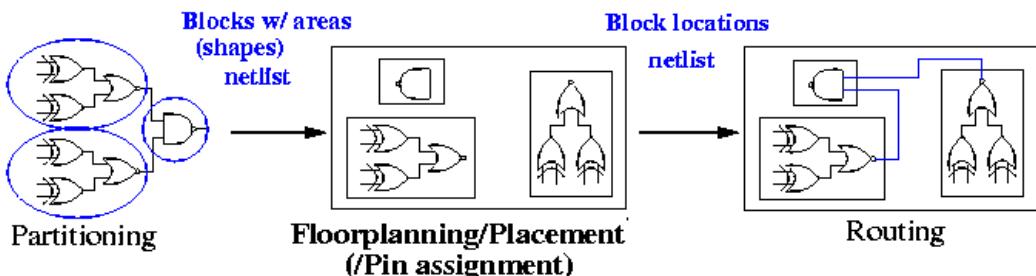
- Course contents:
 - Placement metrics
 - Constructive placement: cluster growth, min cut
 - Iterative placement: force-directed method, simulated annealing
- Reading
 - Chapter 11



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Placement

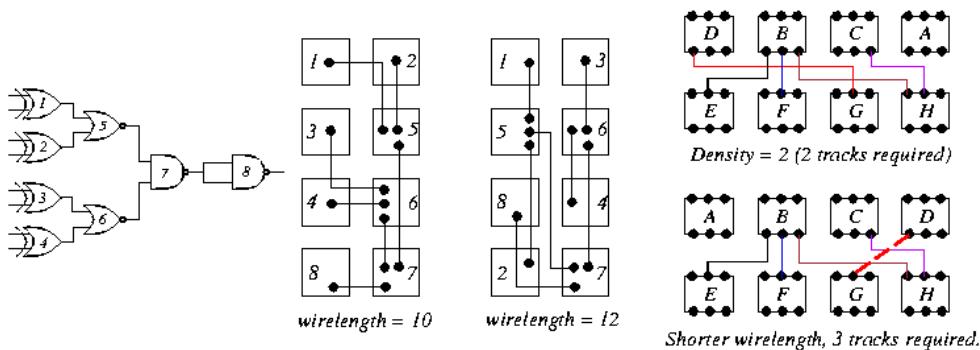
- ❑ **Placement** is the problem of automatically assigning correct positions on the chip to predefined cells, such that some cost function is optimized.
- ❑ Inputs: A set of **fixed** cells/modules, a netlist.
- ❑ Goal: Find the best position for each cell/module on the chip according to appropriate cost functions.
 - Considerations: **routability/channel density, wirelength, cut size, performance, thermal issues, I/O pads.**



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Placement Objectives and Constraints

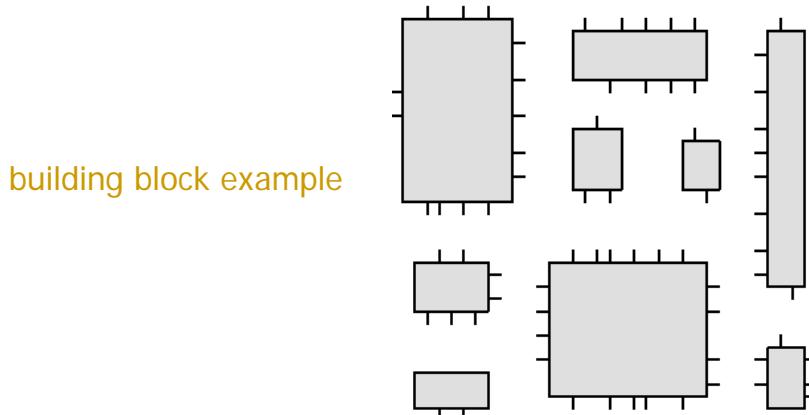
- ❑ What does a placement algorithm try to optimize?
 - total area
 - total wire length
 - number of horizontal/vertical wire segments crossing a line
- ❑ Constraints:
 - placement should be routable (no cell overlaps; no density overflow).
 - timing constraints are met (some wires should always be shorter than a given length).



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VLSI Placement: Building Blocks

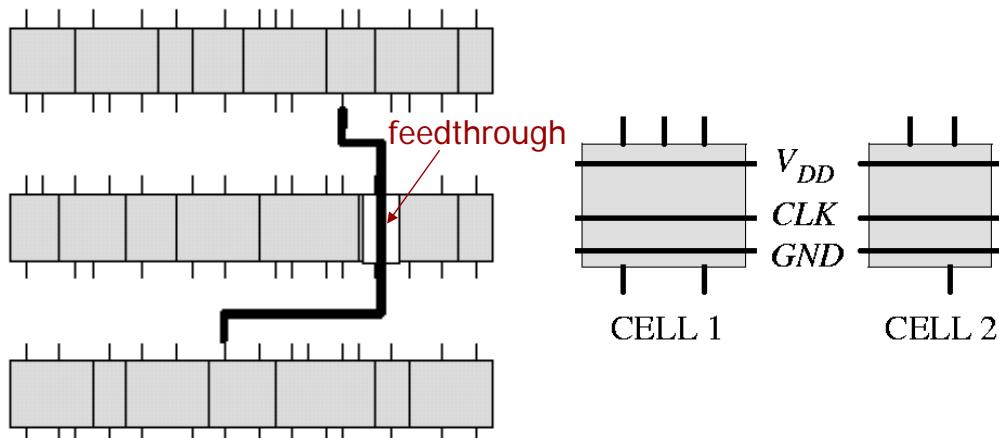
- Different design styles create different placement problems.
 - E.g., building-block, standard-cell, gate-array placement
 - Building block: The cells to be placed have arbitrary shapes.



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VLSI Placement: Standard Cells

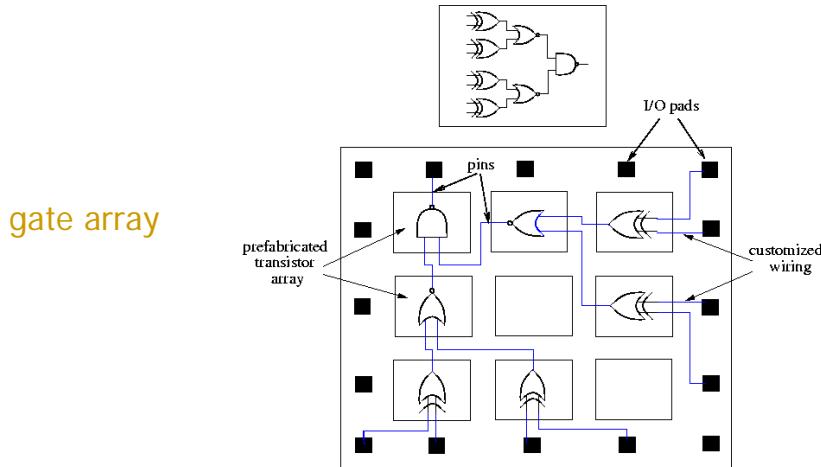
- Standard cells are designed in such a way that power and clock connections run horizontally through the cell and other I/O leaves the cell from the top or bottom sides.
- The cells are placed in rows.
- Sometimes **feedthrough** cells are added to ease wiring.



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Consequences of Fabrication Method

- ❑ Full-custom fabrication (building block):
 - Free selection of aspect ratio (quotient of height and width).
 - Height of wiring channels can be adapted to necessity.
- ❑ Semi-custom fabrication (gate array, standard cell):
 - Placement has to deal with fixed carrier dimensions.
 - Placement should be able to deal with fixed channel capacities.



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Relation with Routing

- ❑ Ideally, placement and routing should be performed simultaneously as they depend on each other's results. This is, however, too complicated.
 - P&R: placement and routing
- ❑ In practice placement is done prior to routing. The placement algorithm estimates the wire length of a net using some *metric*.

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Wirelength Estimation

- ❑ **Semi-perimeter method:** Half the perimeter of the bounding rectangle that encloses all the pins of the net to be connected. Most widely used approximation!
- ❑ **Steiner-tree approximation:** Computationally expensive.
- ❑ **Minimum spanning tree:** Good approximation to Steiner trees.
- ❑ **Squared Euclidean distance:** Squares of all pairwise terminal distances in a net using a quadratic cost function

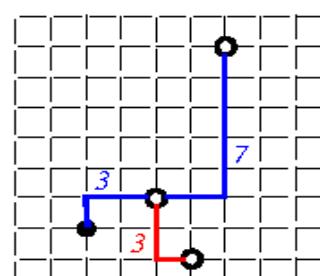
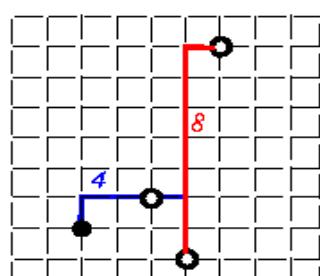
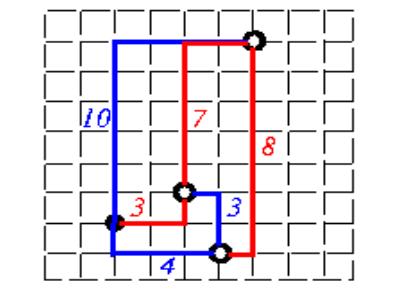
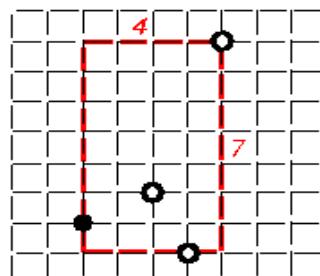
$$\frac{1}{2} \sum_{i=1}^n \sum_{j=1}^n \gamma_{ij} [(x_i - x_j)^2 + (y_i - y_j)^2]$$

- ❑ **Complete graph:** Since #edges in a complete graph is $\binom{n(n-1)}{2}$,

$$\text{wirelength} \approx \frac{2}{n} \sum_{(i, j) \in \text{net}} \text{dist}(i, j).$$

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Wirelength Estimation (cont'd)



72

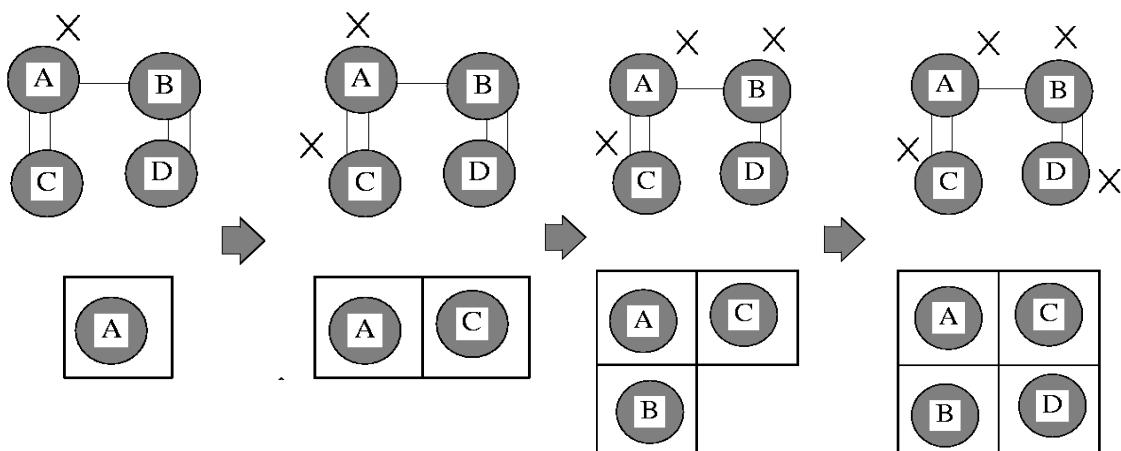
Placement Algorithms

- ❑ The placement problem is NP-complete
- ❑ Popular placement algorithms:
 - **Constructive algorithms:** once the position of a cell is fixed, it is not modified anymore.
 - ❑ Cluster growth, min cut, etc.
 - **Iterative algorithms:** intermediate placements are modified in an attempt to improve the cost function.
 - ❑ Force-directed method, etc
 - **Nondeterministic approaches:** simulated annealing, genetic algorithm, etc.
- ❑ Most approaches combine multiple elements:
 - Constructive algorithms are used to obtain an **initial placement**.
 - The initial placement is followed by an **iterative improvement** phase.
 - The results can further be improved by **simulated annealing**.

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Bottom-Up Placement: Clustering

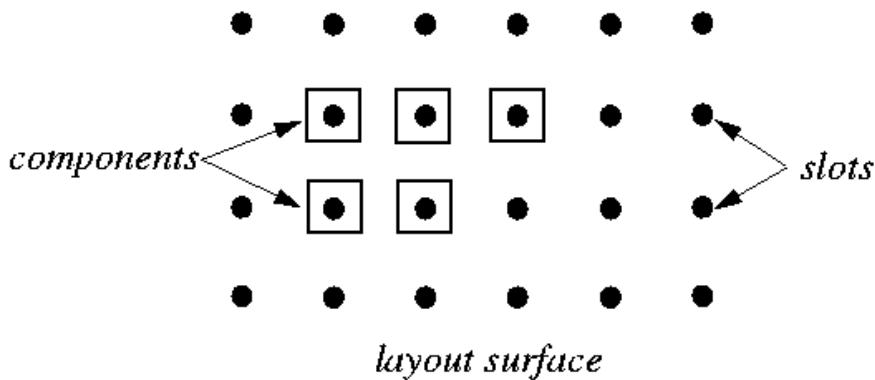
- ❑ Starts with a single cell and finds more cells that share nets with it.



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Placement by Cluster Growth

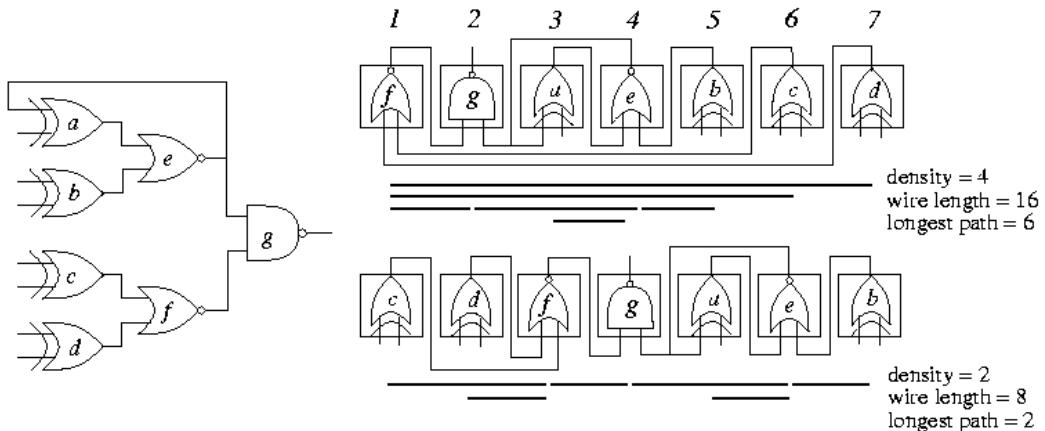
- ❑ Greedy method: Selects unplaced components and places them in available slots.
 - SELECT: Choose the unplaced component that is most strongly connected to all of the placed components (or most strongly connected to any single placed component).
 - PLACE: Place the selected component at a slot such that a certain "cost" of the partial placement is minimized.



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Cluster Growth Example

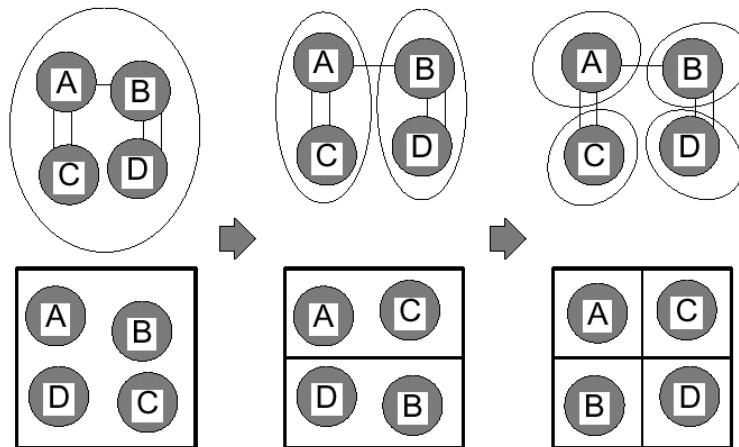
- ❑ # of other terminals connected: $c_a=3$, $c_b=1$, $c_c=1$, $c_d=1$, $c_e=4$, $c_f=3$, and $c_g=3 \Rightarrow e$ has the most connectivity.
- ❑ Place e in the center, slot 4. a , b , g are connected to e , and \Rightarrow Place a next to e (say, slot 3). Continue until all cells are placed.
- ❑ Further improve the placement by swapping the gates.



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Top-down Placement: Min Cut

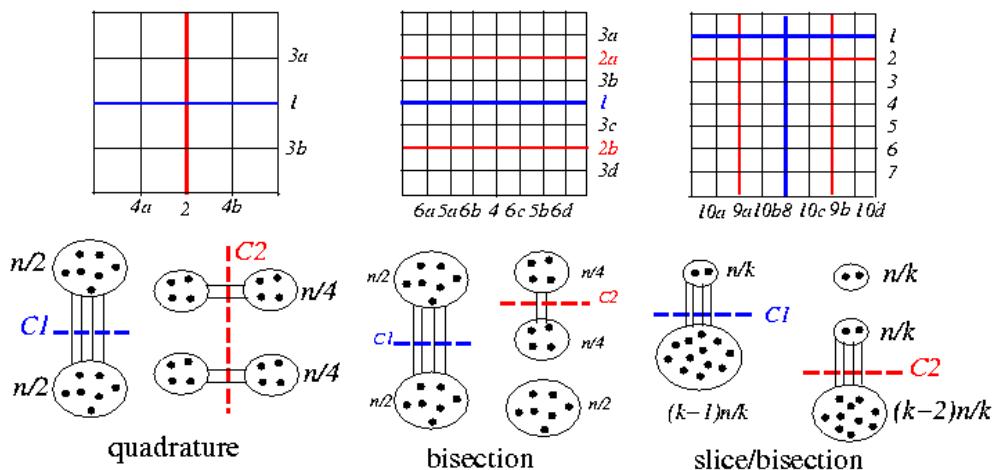
- ❑ Starts with the whole circuit and ends with small circuits.
- ❑ Recursive bipartitioning of a circuit (e.g., K&L) leads to a min-cut placement.



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Min-Cut Placement

- ❑ Breuer, "A class of min-cut placement algorithms," DAC, 1977.
- ❑ **Quadrature**: suitable for circuits with high density in the center.
- ❑ **Bisection**: good for standard-cell placement.
- ❑ **Slice/Bisection**: good for cells with high interconnection on the periphery.



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Algorithm for Min-Cut Placement

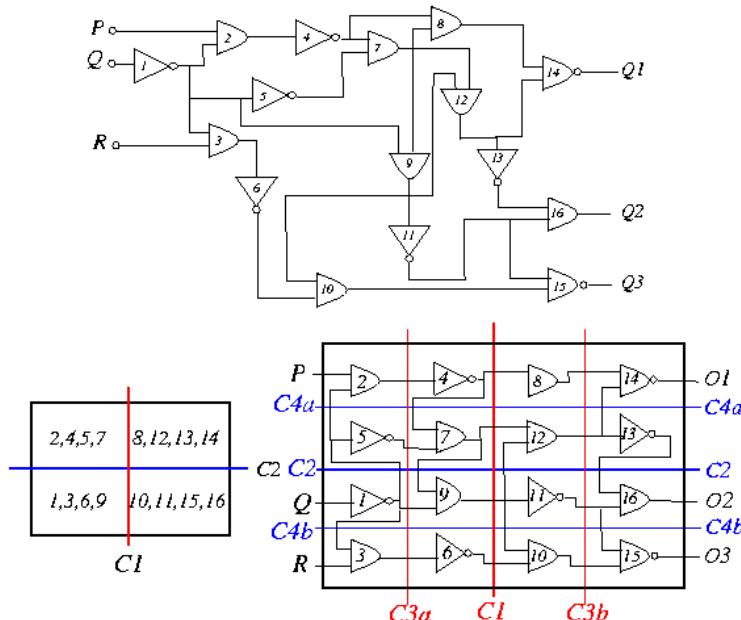
```
Algorithm: Min_Cut_Placement( $N$ ,  $n$ ,  $C$ )
/*  $N$ : the layout surface */
/*  $n$  : # of cells to be placed */
/*  $n_0$ : # of cells in a slot */
/*  $C$ : the connectivity matrix */

1 begin
2 if ( $n \leq n_0$ ) then PlaceCells( $N$ ,  $n$ ,  $C$ )
3 else
4     ( $N_1$ ,  $N_2$ )  $\leftarrow$  CutSurface( $N$ );
5     ( $n_1$ ,  $C_1$ ), ( $n_2$ ,  $C_2$ )  $\leftarrow$  Partition( $n$ ,  $C$ );
6     Call Min_Cut_Placement( $N_1$ ,  $n_1$ ,  $C_1$ );
7     Call Min_Cut_Placement( $N_2$ ,  $n_2$ ,  $C_2$ );
8 end
```

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Quadrature Placement Example

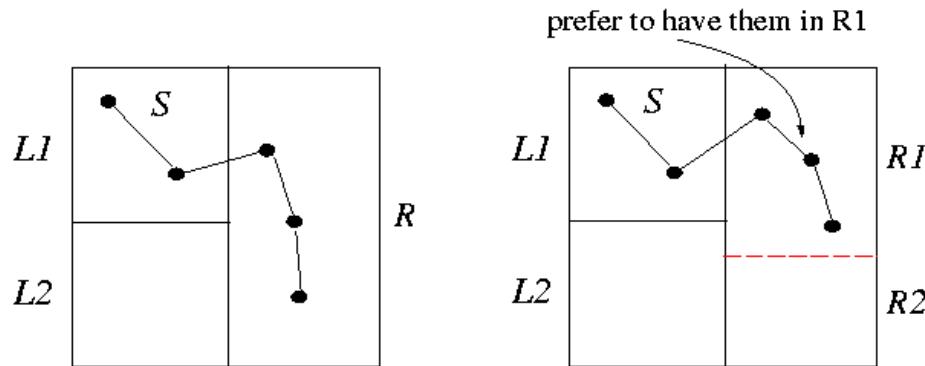
- Apply the K-L heuristic to partition + Quadrature Placement: Cost $C_1 = 4$, $C_{2L} = C_{2R} = 2$, etc.



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Min-Cut Placement with Terminal Propagation

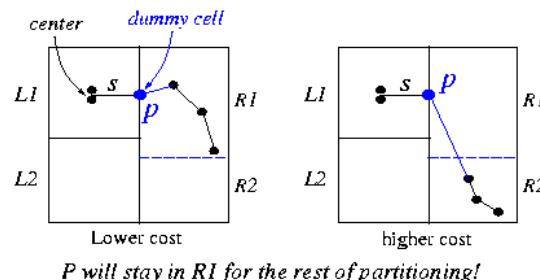
- ❑ Dunlop & Kernighan, "A procedure for placement of standard-cell VLSI circuits," *IEEE TCAD*, Jan. 1985.
- ❑ Drawback of the original min-cut placement: Does not consider the positions of terminal pins that enter a region.
 - What happens if we swap $\{1, 3, 6, 9\}$ and $\{2, 4, 5, 7\}$ in the previous example?



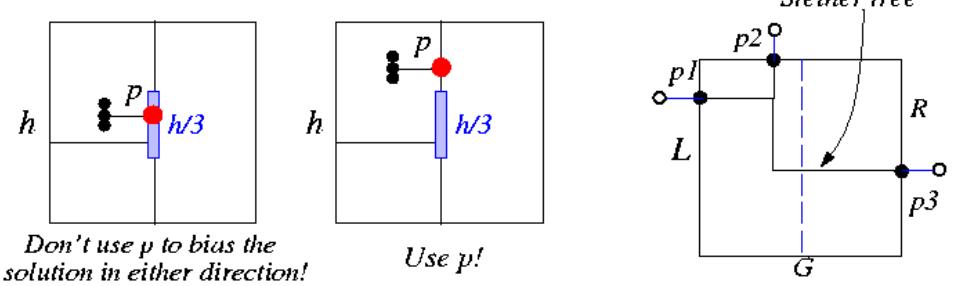
81

Terminal Propagation

- ❑ We should use the fact that s is in L_1 !



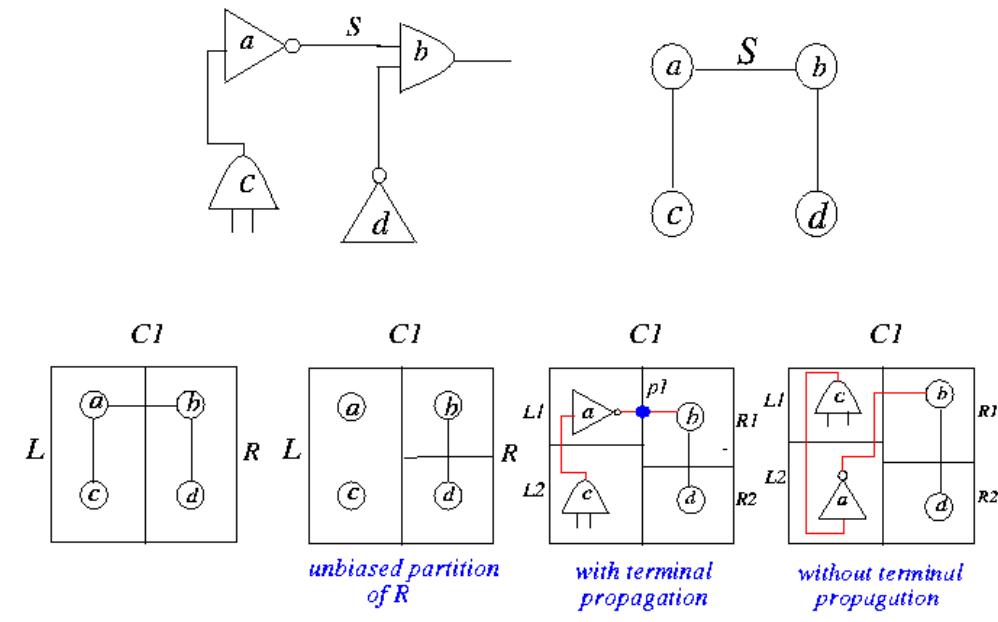
- ❑ When not to use p to bias partitioning? Net s has cells in many groups?



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Terminal Propagation Example

- Partitioning must be done breadth-first, not depth-first.



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General Procedure for Iterative Improvement

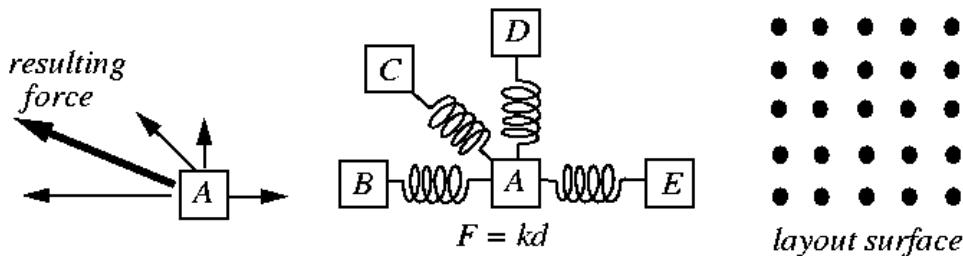
Algorithm: Iterative_Improvement()

```
1 begin
2    $s \leftarrow \text{initial\_configuration}();$ 
3    $c \leftarrow \text{cost}(s);$ 
4   while (not stop()) do
5      $s' \leftarrow \text{perturb}(s);$ 
6      $c' \leftarrow \text{cost}(s');$ 
7     if ( $\text{accept}(c, c')$ )
8     then    $s \leftarrow s';$ 
9   end
```

84

Placement by the Force-Directed Method

- ❑ Hanan & Kurtzberg, "Placement techniques," in *Design Automation of Digital Systems*, Breuer, Ed, 1972.
- ❑ Quinn, Jr. & Breuer, "A force directed component placement procedure for printed circuit boards," *IEEE Trans. Circuits and Systems*, June 1979.
- ❑ Reduce the placement problem to solving a set of simultaneous linear equations to determine equilibrium locations for cells.
- ❑ Analogy to Hooke's law: $F = kd$, F : force, k : spring constant, d : distance.
- ❑ Goal: Map cells to the layout surface.



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Finding the Zero-Force Target Location

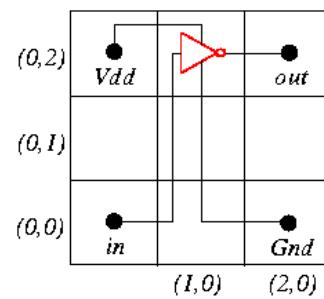
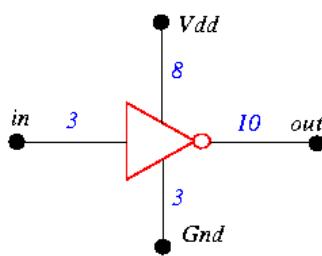
- ❑ Cell i connects to several cells j 's at distances d_{ij} 's by wires of weights w_{ij} 's. Total force: $F_i = \sum_j w_{ij} d_{ij}$
- ❑ The zero-force target location (\hat{x}_i, \hat{y}_i) can be determined by equating the x - and y -components of the forces to zero:

❑ In the example,

$$\sum_j w_{ij} \cdot (x_j - \hat{x}_i) = 0 \Rightarrow \hat{x}_i = \frac{\sum_j w_{ij} x_j}{\sum_j w_{ij}}$$

$$\sum_j w_{ij} \cdot (y_j - \hat{y}_i) = 0 \Rightarrow \hat{y}_i = \frac{\sum_j w_{ij} y_j}{\sum_j w_{ij}}$$

$$\hat{x}_i = \frac{8 \times 0 + 10 \times 2 + 3 \times 0 + 3 \times 2}{8 + 10 + 3 + 3} = 1.083$$



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Force-Directed Placement

- Can be constructive or iterative:
 - Start with an initial placement.
 - Select a “most profitable” cell p (e.g., maximum F , critical cells) and place it in its zero-force location.
 - “Fix” placement if the zero-location has been occupied by another cell q .
 - Popular options to fix:
 - **Ripple move:** place p in the occupied location, compute a new zero-force location for q , ...
 - **Chain move:** place p in the occupied location, move q to an adjacent location, ...
 - Move p to a free location close to q .

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Force-Directed Placement

Algorithm: Force-Directed_Placement

```
1 begin
2 Compute the connectivity for each cell;
3 Sort the cells in decreasing order of their connectivities into list  $L$ ;
4 while ( $IterationCount < IterationLimit$ ) do
5   Seed  $\leftarrow$  next module from  $L$ ;
6   Declare the position of the seed vacant;
7   while ( $EndRipple = FALSE$ ) do
8     Compute target location of the seed;
9     case the target location
10    VACANT:
11      Move seed to the target location and lock;
12       $EndRipple \leftarrow TRUE$ ;  $AbortCount \leftarrow 0$ ;
13    SAME AS PRESENT LOCATION:
14       $EndRipple \leftarrow TRUE$ ;  $AbortCount \leftarrow 0$ ;
15    LOCKED:
16      Move selected cell to the nearest vacant location;
17       $EndRipple \leftarrow TRUE$ ;  $AbortCount \leftarrow AbortCount + 1$ ;
18      if ( $AbortCount > AbortLimit$ ) then
19        Unlock all cell locations;
20         $IterationCount \leftarrow IterationCount + 1$ ;
21    OCCUPIED AND NOT LOCKED:
22      Select cell as the target location for next move;
23      Move seed cell to target location and lock the target location;
24       $EndRipple \leftarrow FALSE$ ;  $AbortCount \leftarrow 0$ ;
25
26 end
```

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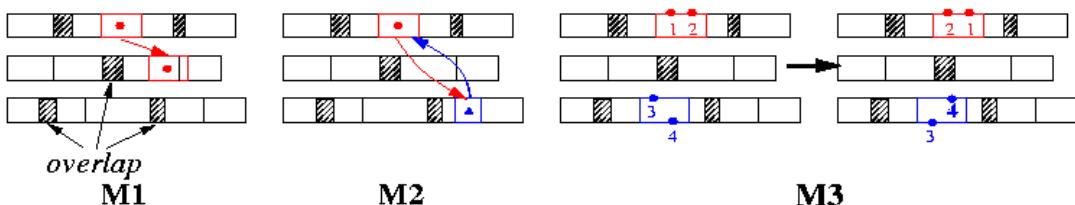
Placement by Simulated Annealing

- ❑ Sechen and Sangiovanni-Vincentelli, "The TimberWolf placement and routing package," *IEEE J. Solid-State Circuits*, Feb. 1985; "TimberWolf 3.2: A new standard cell placement and global routing package," DAC-86.
- ❑ TimberWolf: Stage 1
 - Modules are moved between different rows as well as within the same row.
 - Modules overlaps are allowed.
 - When the temperature is reached below a certain value, stage 2 begins.
- ❑ TimberWolf: Stage 2
 - Remove overlaps.
 - Annealing process continues, but only interchanges adjacent modules within the same row.

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Solution Space & Neighborhood Structure

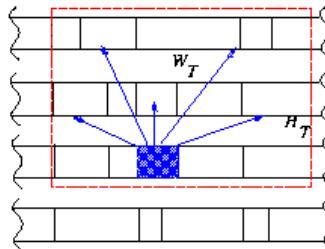
- ❑ **Solution Space:** All possible arrangements of the modules into rows, possibly with overlaps.
- ❑ **Neighborhood Structure:** 3 types of moves
 - M_1 : Displace a module to a new location.
 - M_2 : Interchange two modules.
 - M_3 : Change the orientation of a module.



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Neighborhood Structure

- ❑ TimberWolf first tries to select a move between M_1 and M_2 : $Prob(M_1) = 0.8$, $Prob(M_2) = 0.2$.
- ❑ If a move of type M_1 is chosen and it is rejected, then a move of type M_3 for the same module will be chosen with probability 0.1.
- ❑ Restrictions: (1) what row for a module can be displaced? (2) what pairs of modules can be interchanged?
- ❑ **Key: Range Limiter**
 - At the beginning, (W_T, H_T) is big enough to contain the whole chip.
 - Window size shrinks as temperature decreases. Height & width $\propto \log(T)$.
 - Stage 2 begins when window size is so small that no inter-row module interchanges are possible.



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Cost Function

- ❑ Cost function: $C = C_1 + C_2 + C_3$.
- ❑ C_1 : total estimated wirelength.
 - $C_1 = \sum_{i \in \text{Nets}} (\alpha_i w_i + \beta_i h_i)$
 - α_i, β_i are horizontal and vertical weights, respectively. ($\alpha_i = 1, \beta_i = 1 \Rightarrow$ half perimeter of the bounding box of Net i .)
 - Critical nets: Increase both α_i and β_i .
 - If vertical wirings are “cheaper” than horizontal wirings, use smaller vertical weights: $\beta_i < \alpha_i$.
- ❑ C_2 : penalty function for module overlaps.
 - $C_2 = \gamma \sum_{i \neq j} O_{ij}^2$, γ : penalty weight.
 - O_{ij} : amount of overlaps in the x -dimension between modules i and j .
- ❑ C_3 : penalty function that controls the row length.
 - $C_3 = \delta \sum_{r \in \text{Rows}} |L_r - D_r|$, δ : penalty weight.
 - D_r : desired row length.
 - L_r : sum of the widths of the modules in row r .

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Annealing Schedule

- ❑ $T_k = r_k T_{k-1}$, $k = 1, 2, 3, \dots$
- ❑ r_k increases from 0.8 to max value 0.94 and then decreases to 0.8.
- ❑ At each temperature, a total # of nP attempts is made.
- ❑ n : # of modules; P : user specified constant.
- ❑ Termination: $T < 0.1$.

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Outline

- ❑ Partitioning
- ❑ Floorplanning
- ❑ Placement
- ❑ Routing
 - Global routing
 - Detailed routing
- ❑ Compaction

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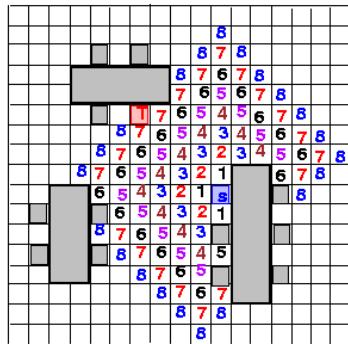
Routing

Course contents:

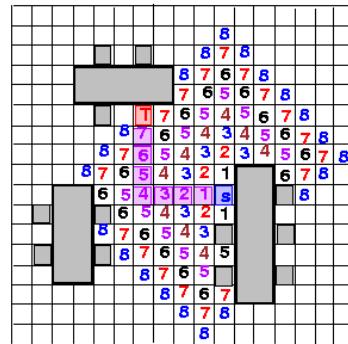
- Global routing
- Detail rounting

Reading

- Chapter 12



Filling



Retrace

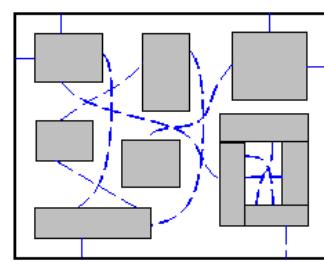
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Routing

placement

- Generates a "loose" route for each net.
- Assigns a list of routing regions to each net without specifying the actual layout of wires.

global routing

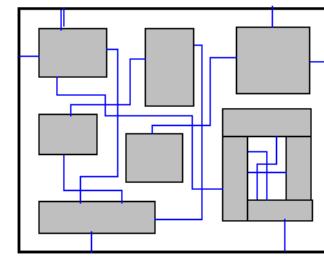


Global routing

detailed routing

- Finds the actual geometric layout of each net within the assigned routing regions.

compaction

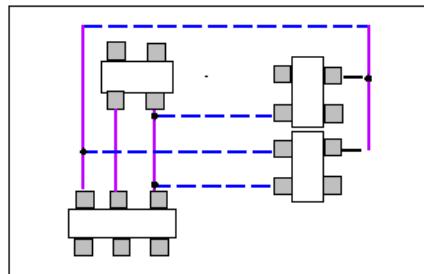


Detailed routing

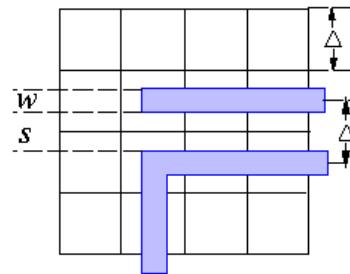
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Routing Constraints

- 100% routing completion + area minimization, under a set of constraints:
 - Placement constraint: usually based on fixed placement
 - Number of routing layers
 - Geometrical constraints: must satisfy design rules
 - Timing constraints (performance-driven routing): must satisfy delay constraints
 - Crosstalk?
 - Process variations?



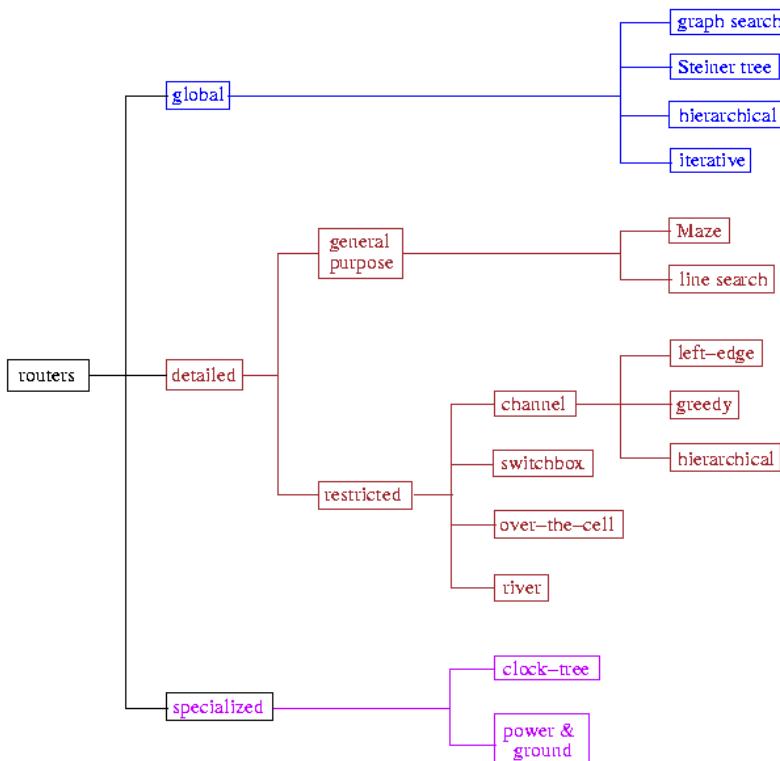
Two-layer routing



Geometrical constraint

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Classification of Routing



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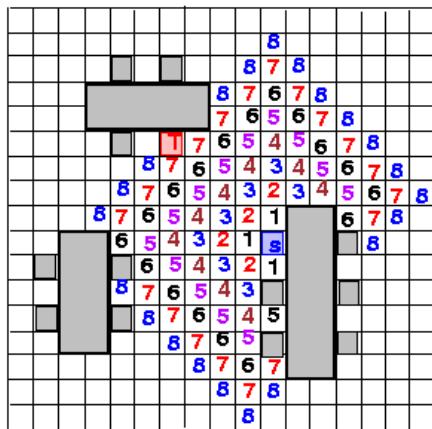
Maze Router: Lee Algorithm

- ❑ Lee, "An algorithm for path connection and its application," *IRE Trans. Electronic Computer*, EC-10, 1961.
- ❑ Discussion mainly on single-layer routing
- ❑ **Strengths**
 - Guarantee to find connection between 2 terminals if it exists.
 - Guarantee minimum path.
- ❑ **Weaknesses**
 - Requires large memory for dense layout.
 - Slow.
- ❑ Applications: global routing, detailed routing

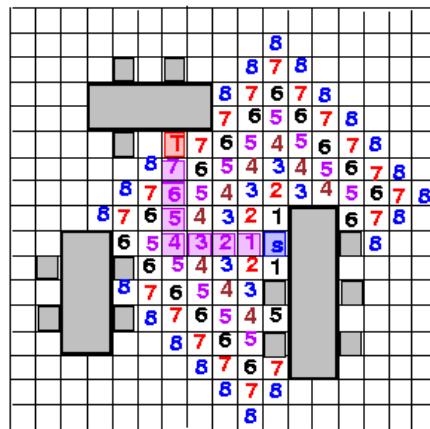
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Lee Algorithm

- ❑ Find a path from S to T by "wave propagation".



Filling



Retrace

- ❑ Time & space complexity for an $M \times N$ grid: $O(MN)$ (**huge!**)

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