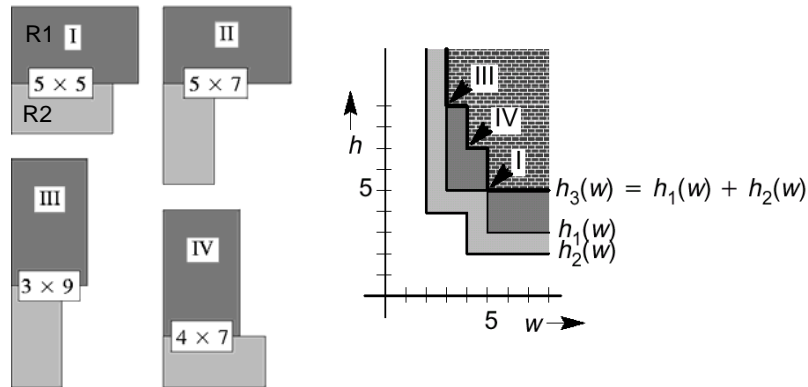


Addition for Vertical Abutment

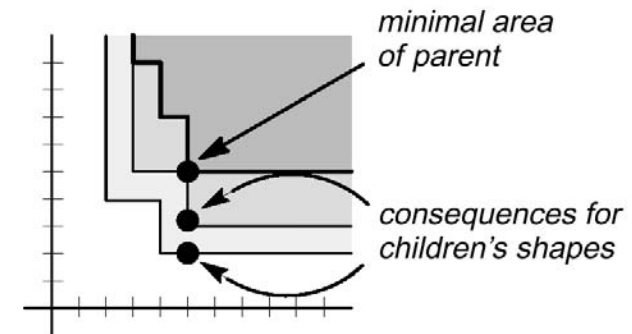
- Composition by vertical abutment \Rightarrow the addition of shape functions.



49

Deriving Shapes of Children

- A choice for the minimal shape of composite cell fixes the shapes of the shapes of its children cells.



50

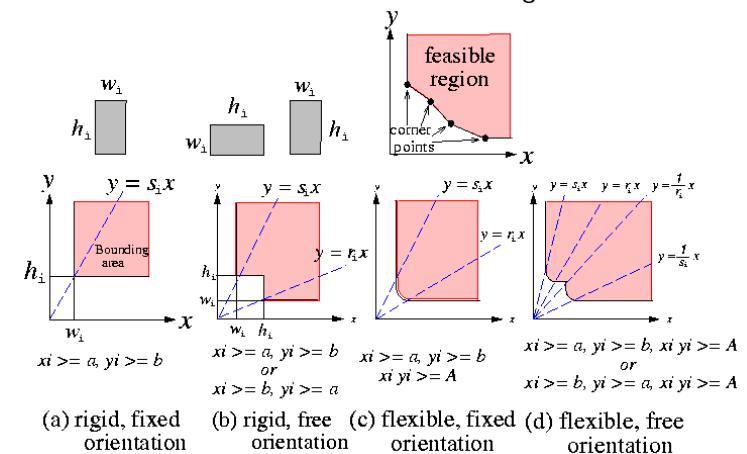
Sizing Algorithm for Slicing Floorplans

- The shape functions of all leaf cells are given as piecewise linear functions.
- Traverse the slicing tree in order to compute the shape functions of all composite cells (bottom-up composition).
- Choose the desired shape of the top-level cell; as the shape function is piecewise linear, only the break points of the function need to be evaluated, when looking for the minimal area.
- Propagate the consequences of the choice down to the leaf cells (top-down propagation).
- The sizing algorithm runs in polynomial time for slicing floorplans
 - NP-complete for non-slicing floorplans

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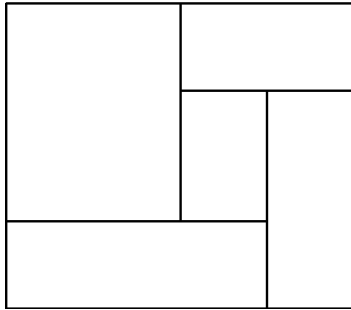
Feasible Implementations

- Shape curves correspond to different kinds of constraints where the shaded areas are feasible regions.



52

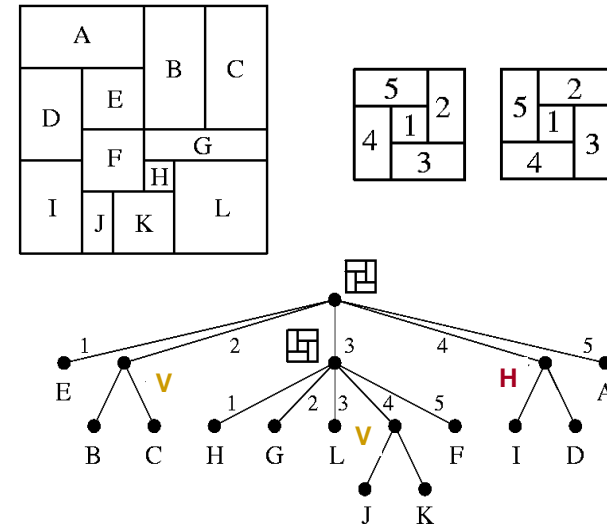
Wheel or Spiral Floorplan



- This floorplan is not slicing!
- **Wheel** is the smallest non-slicing floorplans.
- Limiting floorplans to those that have the slicing property is reasonable: it certainly facilitates floorplanning algorithms.
- Taking the shape of a wheel floorplan and its mirror image as the basis of operators leads to hierarchical descriptions of *order 5*.

53

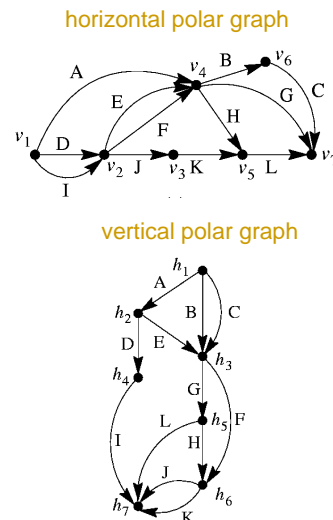
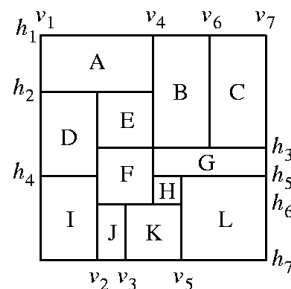
Order-5 Floorplan Examples



54

General Floorplan Representation: Polar Graphs

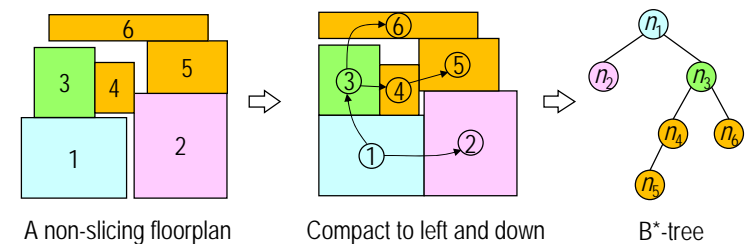
- vertex: channel segment
- edge: cell/block/module



55

B*-Tree: Compacted Floorplan Representation

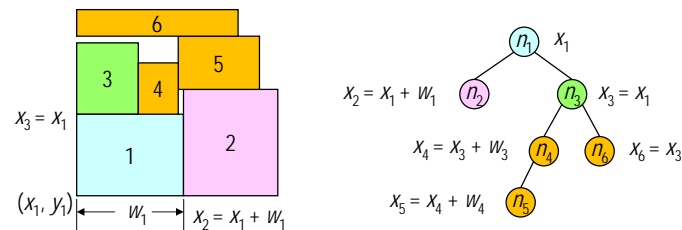
- Chang et al., "B*-tree: A new representation for non-slicing floorplans," DAC 2000.
- Compact modules to left and bottom
- Construct an ordered binary tree (B*-tree)
 - Left child: the lowest, adjacent block on the right ($x_j = x_i + w_i$)
 - Right child: the first block above, with the same x-coordinate ($x_j = x_i$)



56

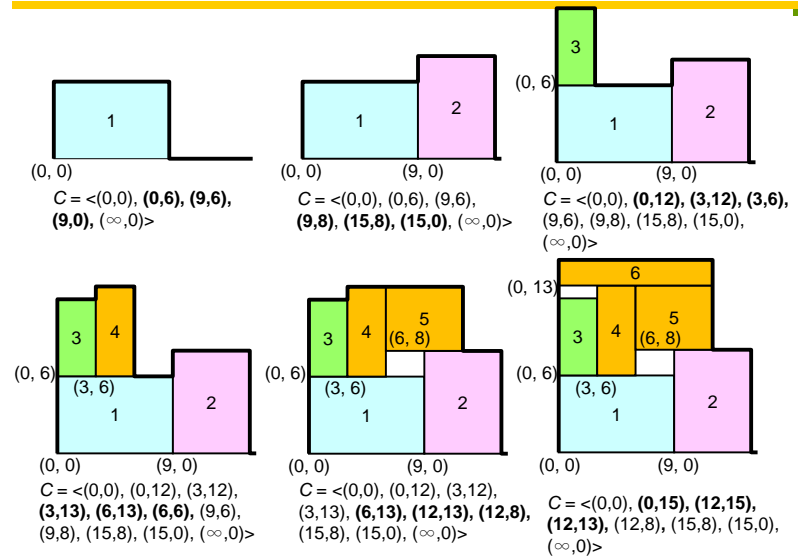
B*-tree Packing

- x-coordinates can be determined by the tree structure
 - Left child: the lowest, adjacent block on the right ($x_j = x_i + w_i$)
 - Right child: the first block above, with the same x-coordinate ($x_j = x_i$)
- Y-coordinates?
 - Horizontal contour: Use a doubly linked list to record the current maximum y-coordinate for each x-range
 - Reduce the complexity of computing a y-coordinate to amortized $O(1)$ time



57

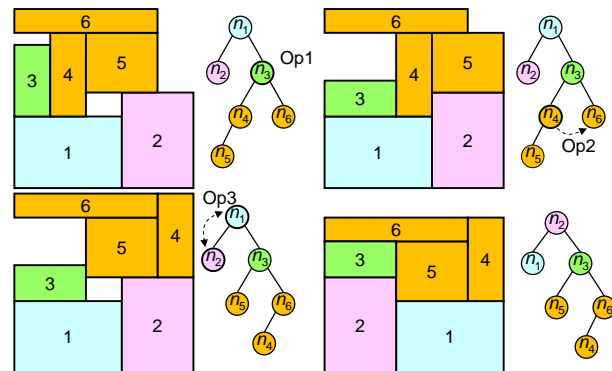
Contour Data Structure



58

B*-tree Perturbation

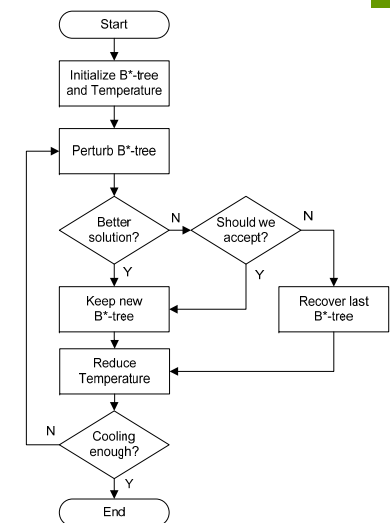
- Op1: rotate a macro
- Op2: move a node to another place
- Op3: swap two nodes



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Simulated Annealing Using B*-tree

- The cost function is based on problem requirements



60

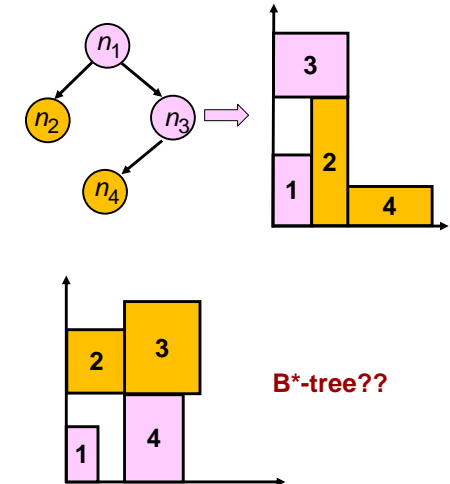
Strengths of B*-tree

- Binary tree based, efficient and easy
- Flexible to deal with various placement constraints by augmenting the B*-tree data structure (e.g., preplaced, symmetry, alignment, bus position) and rectilinear modules
- Transformation between a tree and its placement takes only linear time (vs. $O(n^2)$ or $O(n \lg \lg n)$ for sequence pair to be shown shortly)
- Operate on only one B*-tree (vs. two O-trees)
- Can evaluate area cost incrementally
- Smaller solution space: only $O(n! 4^n / n^{1.5})$ combinations (vs. $O((n!)^2)$ for sequence pair)
- Directly corresponds to hierarchical and multilevel frameworks for large-scale floorplan designs
- Can be extended to 3D floorplanning & related applications

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Weaknesses of B*-tree

- Representation may change after packing
- Only a partially topological representation; less flexible than a fully topological representation
 - B*-tree can represent only compacted placement



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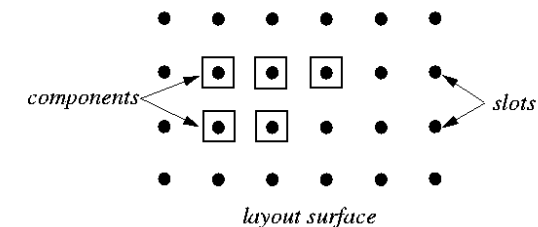
Outline

- Partitioning
- Floorplanning
- Placement
- Routing
- Compaction

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Placement

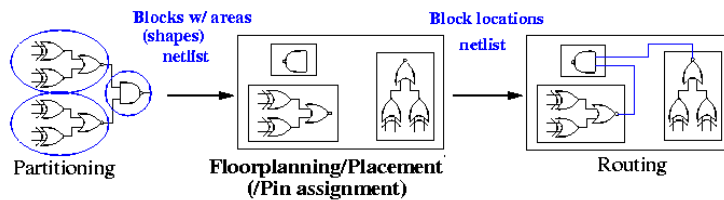
- Course contents:
 - Placement metrics
 - Constructive placement: cluster growth, min cut
 - Iterative placement: force-directed method, simulated annealing
- Reading
 - Chapter 11



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Placement

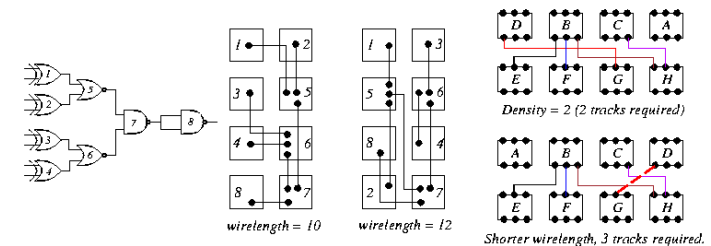
- **Placement** is the problem of automatically assigning correct positions on the chip to predesigned cells, such that some cost function is optimized.
- Inputs: A set of **fixed** cells/modules, a netlist.
- Goal: Find the best position for each cell/module on the chip according to appropriate cost functions.
 - Considerations: **routability/channel density, wirelength**, cut size, performance, thermal issues, I/O pads.



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Placement Objectives and Constraints

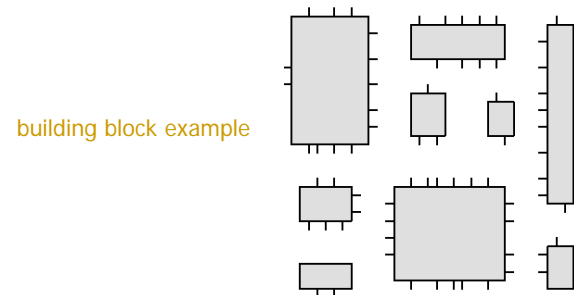
- What does a placement algorithm try to optimize?
 - total area
 - total wire length
 - number of horizontal/vertical wire segments crossing a line
- Constraints:
 - placement should be routable (no cell overlaps; no density overflow).
 - timing constraints are met (some wires should always be shorter than a given length).



66

VLSI Placement: Building Blocks

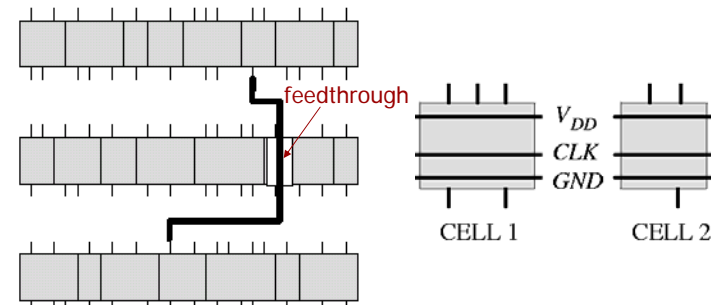
- Different design styles create different placement problems.
 - E.g., building-block, standard-cell, gate-array placement
 - Building block: The cells to be placed have arbitrary shapes.



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VLSI Placement: Standard Cells

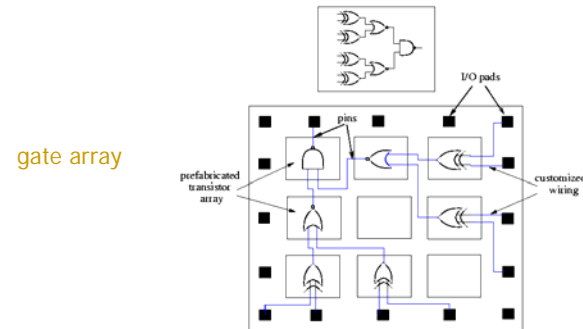
- Standard cells are designed in such a way that power and clock connections run horizontally through the cell and other I/O leaves the cell from the top or bottom sides.
- The cells are placed in rows.
- Sometimes **feedthrough** cells are added to ease wiring.



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Consequences of Fabrication Method

- ❑ Full-custom fabrication (building block):
 - Free selection of aspect ratio (quotient of height and width).
 - Height of wiring channels can be adapted to necessity.
- ❑ Semi-custom fabrication (gate array, standard cell):
 - Placement has to deal with fixed carrier dimensions.
 - Placement should be able to deal with fixed channel capacities.



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Relation with Routing

- ❑ Ideally, placement and routing should be performed simultaneously as they depend on each other's results. This is, however, too complicated.
 - P&R: placement and routing
- ❑ In practice placement is done prior to routing. The placement algorithm estimates the wire length of a net using some *metric*.

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Wirelength Estimation

- ❑ **Semi-perimeter method:** Half the perimeter of the bounding rectangle that encloses all the pins of the net to be connected. Most widely used approximation!
- ❑ **Steiner-tree approximation:** Computationally expensive.
- ❑ **Minimum spanning tree:** Good approximation to Steiner trees.
- ❑ **Squared Euclidean distance:** Squares of all pairwise terminal distances in a net using a quadratic cost function

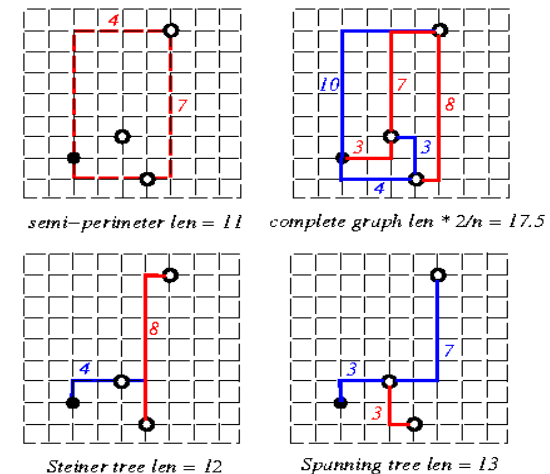
$$\frac{1}{2} \sum_{i=1}^n \sum_{j=1}^n \gamma_{ij} [(x_i - x_j)^2 + (y_i - y_j)^2]$$

- ❑ **Complete graph:** Since #edges in a complete graph is $\frac{n(n-1)}{2}$,

$$\text{wirelength} \approx \frac{2}{n} \sum_{(i,j) \in \text{net}} \text{dist}(i, j).$$

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Wirelength Estimation (cont'd)



72

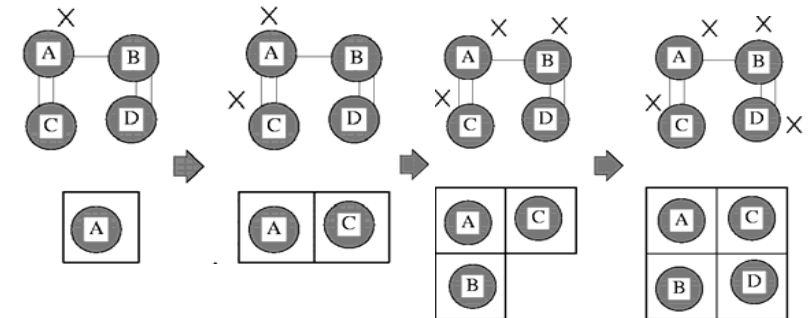
Placement Algorithms

- The placement problem is NP-complete
- Popular placement algorithms:
 - **Constructive algorithms:** once the position of a cell is fixed, it is not modified anymore.
 - Cluster growth, min cut, etc.
 - **Iterative algorithms:** intermediate placements are modified in an attempt to improve the cost function.
 - Force-directed method, etc
 - **Nondeterministic approaches:** simulated annealing, genetic algorithm, etc.
- Most approaches combine multiple elements:
 - Constructive algorithms are used to obtain an **initial placement**.
 - The initial placement is followed by an **iterative improvement** phase.
 - The results can further be improved by **simulated annealing**.

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Bottom-Up Placement: Clustering

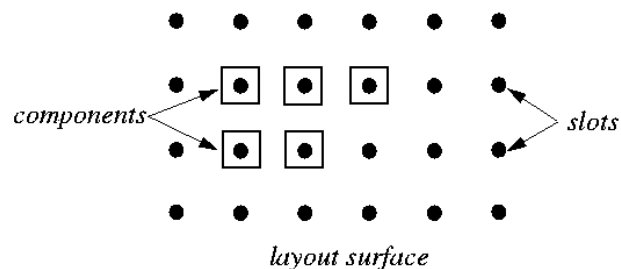
- Starts with a single cell and finds more cells that share nets with it.



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Placement by Cluster Growth

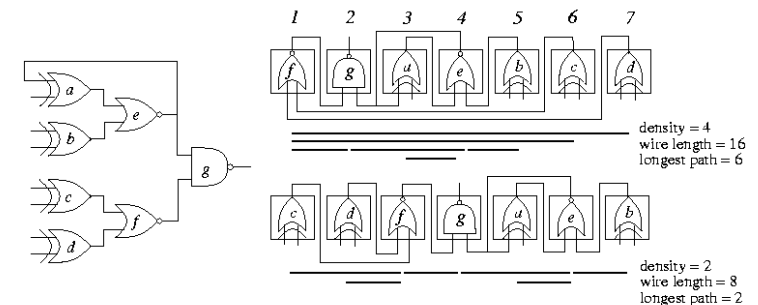
- Greedy method: Selects unplaced components and places them in available slots.
 - **SELECT:** Choose the unplaced component that is most strongly connected to all of the placed components (or most strongly connected to any single placed component).
 - **PLACE:** Place the selected component at a slot such that a certain "cost" of the partial placement is minimized.



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Cluster Growth Example

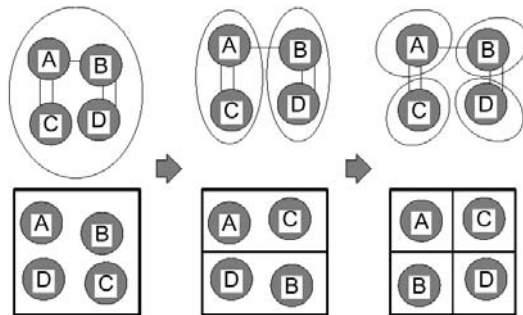
- # of other terminals connected: $c_a=3$, $c_b=1$, $c_c=1$, $c_d=1$, $c_e=4$, $c_f=3$, and $c_g=3 \Rightarrow e$ has the most connectivity.
- Place e in the center, slot 4. a , b , g are connected to e , and \Rightarrow Place a next to e (say, slot 3). Continue until all cells are placed.
- Further improve the placement by swapping the gates.



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Top-down Placement: Min Cut

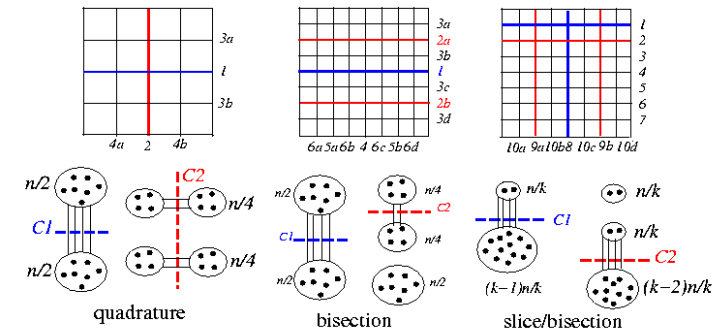
- Starts with the whole circuit and ends with small circuits.
- Recursive bipartitioning of a circuit (e.g., K&L) leads to a min-cut placement.



77

Min-Cut Placement

- Breuer, "A class of min-cut placement algorithms," DAC, 1977.
- Quadrature:** suitable for circuits with high density in the center.
- Bisection:** good for standard-cell placement.
- Slice/Bisection:** good for cells with high interconnection on the periphery.



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Algorithm for Min-Cut Placement

Algorithm: Min_Cut_Placement(N, n, C)

/ N: the layout surface */*
/ n : # of cells to be placed */*
/ n0: # of cells in a slot */*
/ C: the connectivity matrix */*

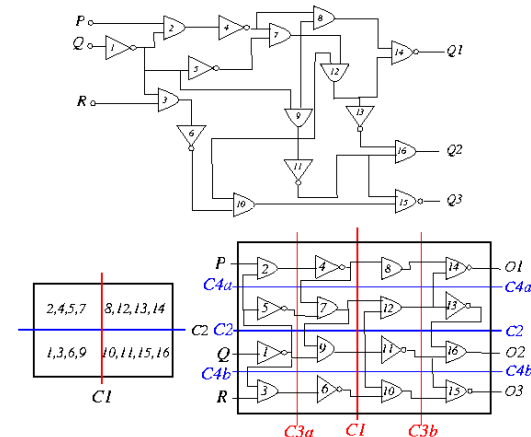
```

1 begin
2 if ( $n \leq n0$ ) then PlaceCells( $N, n, C$ )
3 else
4   ( $N1, N2$ )  $\leftarrow$  CutSurface( $N$ );
5   ( $n1, C1$ ), ( $n2, C2$ )  $\leftarrow$  Partition( $n, C$ );
6   Call Min_Cut_Placement( $N1, n1, C1$ );
7   Call Min_Cut_Placement( $N2, n2, C2$ );
8 end
    
```

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Quadrature Placement Example

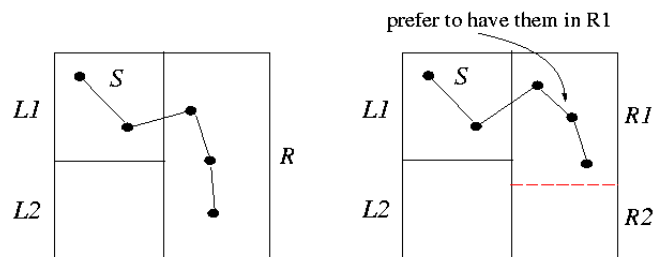
- Apply the K-L heuristic to partition + Quadrature Placement: Cost $C_1 = 4$, $C_{2L} = C_{2R} = 2$, etc.



80

Min-Cut Placement with Terminal Propagation

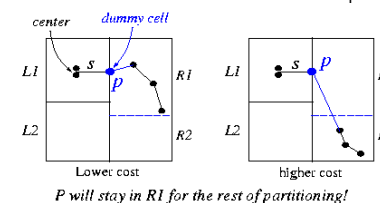
- Dunlop & Kernighan, "A procedure for placement of standard-cell VLSI circuits," *IEEE TCAD*, Jan. 1985.
- Drawback of the original min-cut placement: Does not consider the positions of terminal pins that enter a region.
 - What happens if we swap {1, 3, 6, 9} and {2, 4, 5, 7} in the previous example?



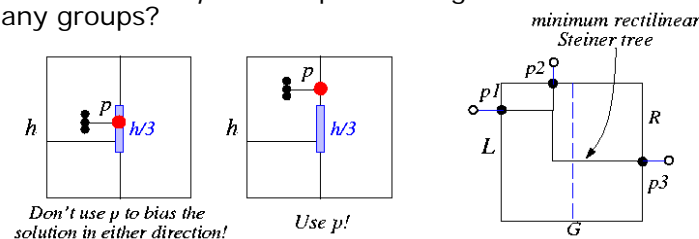
81

Terminal Propagation

- We should use the fact that s is in L_1 !



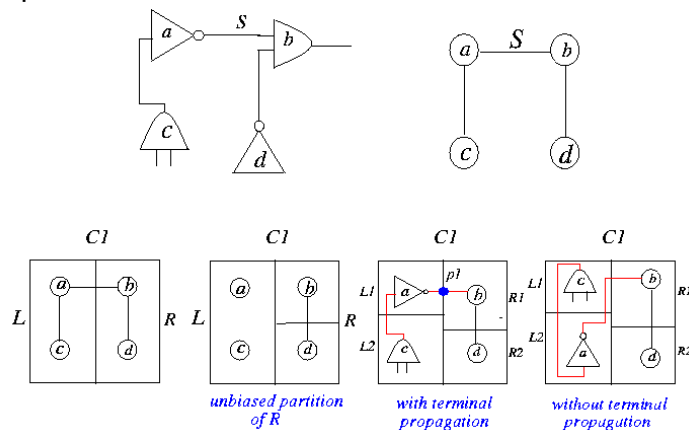
- When not to use p to bias partitioning? Net s has cells in many groups?



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Terminal Propagation Example

- Partitioning must be done breadth-first, not depth-first.



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General Procedure for Iterative Improvement

Algorithm: Iterative_Improvement()

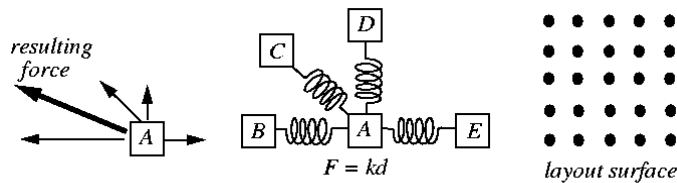
```

1  begin
2  s ← initial_configuration();
3  c ← cost(s);
4  while (not stop()) do
5      s' ← perturb(s);
6      c' ← cost(s');
7      if (accept(c, c'))
8          then s ← s';
9  end
    
```

84

Placement by the Force-Directed Method

- Hanan & Kurtzberg, "Placement techniques," in *Design Automation of Digital Systems*, Breuer, Ed, 1972.
- Quinn, Jr. & Breuer, "A force directed component placement procedure for printed circuit boards," *IEEE Trans. Circuits and Systems*, June 1979.
- Reduce the placement problem to solving a set of simultaneous linear equations to determine equilibrium locations for cells.
- Analogy to Hooke's law: $F = kd$, F : force, k : spring constant, d : distance.
- Goal: Map cells to the layout surface.



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Finding the Zero-Force Target Location

- Cell i connects to several cells j 's at distances d_{ij} 's by wires of weights w_{ij} 's. Total force: $F_i = \sum_j w_{ij} d_{ij}$
- The zero-force target location (\hat{x}_i, \hat{y}_i) can be determined by equating the x - and y -components of the forces to zero:

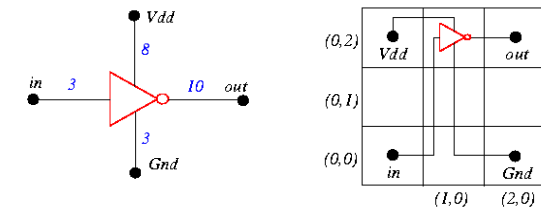
$$\sum_j w_{ij} \cdot (x_j - \hat{x}_i) = 0 \Rightarrow \hat{x}_i = \frac{\sum_j w_{ij} x_j}{\sum_j w_{ij}}$$

$$\sum_j w_{ij} \cdot (y_j - \hat{y}_i) = 0 \Rightarrow \hat{y}_i = \frac{\sum_j w_{ij} y_j}{\sum_j w_{ij}}$$

In the example,

$$\hat{x}_i = \frac{8 \times 0 + 10 \times 2 + 3 \times 0 + 3 \times 2}{8 + 10 + 3 + 3} = 1.083$$

and $\hat{y}_i = 1.50$.



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Force-Directed Placement

- Can be constructive or iterative:
 - Start with an initial placement.
 - Select a "most profitable" cell p (e.g., maximum F , critical cells) and place it in its zero-force location.
 - "Fix" placement if the zero-location has been occupied by another cell q .
 - Popular options to fix:
 - **Ripple move**: place p in the occupied location, compute a new zero-force location for q , ...
 - **Chain move**: place p in the occupied location, move q to an adjacent location, ...
 - Move p to a free location close to q .

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Force-Directed Placement

Algorithm: Force-Directed_Placement

```

1 begin
2   Compute the connectivity for each cell;
3   Sort the cells in decreasing order of their connectivities into list L;
4   while (IterationCount < IterationLimit) do
5     Seed ← next module from L;
6     Declare the position of the seed vacant;
7     while (EndRipple = FALSE) do
8       Compute target location of the seed;
9       case the target location
10      VACANT:
11        Move seed to the target location and lock;
12        EndRipple ← TRUE; AbortCount ← 0;
13      SAME AS PRESENT LOCATION:
14        EndRipple ← TRUE; AbortCount ← 0;
15      LOCKED:
16        Move selected cell to the nearest vacant location;
17        EndRipple ← TRUE; AbortCount ← AbortCount + 1;
18        if (AbortCount > AbortLimit) then
19          Unlock all cell locations;
20          IterationCount ← IterationCount + 1;
21      OCCUPIED AND NOT LOCKED:
22        Select cell as the target location for next move;
23        Move seed cell to target location and lock the target location;
24        EndRipple ← FALSE; AbortCount ← 0;
25   end

```

88

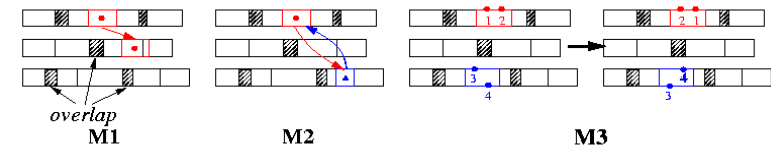
Placement by Simulated Annealing

- Sechen and Sangiovanni-Vincentelli, "The TimberWolf placement and routing package," *IEEE J. Solid-State Circuits*, Feb. 1985; "TimberWolf 3.2: A new standard cell placement and global routing package," DAC-86.
- TimberWolf: Stage 1
 - Modules are moved between different rows as well as within the same row.
 - Modules overlaps are allowed.
 - When the temperature is reached below a certain value, stage 2 begins.
- TimberWolf: Stage 2
 - Remove overlaps.
 - Annealing process continues, but only interchanges adjacent modules within the same row.

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Solution Space & Neighborhood Structure

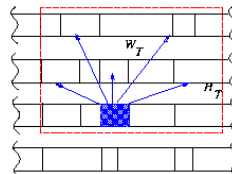
- **Solution Space:** All possible arrangements of the modules into rows, possibly with overlaps.
- **Neighborhood Structure:** 3 types of moves
 - M_1 : Displace a module to a new location.
 - M_2 : Interchange two modules.
 - M_3 : Change the orientation of a module.



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Neighborhood Structure

- TimberWolf first tries to select a move between M_1 and M_2 : $Prob(M_1) = 0.8$, $Prob(M_2) = 0.2$.
- If a move of type M_1 is chosen and it is rejected, then a move of type M_3 for the same module will be chosen with probability 0.1.
- Restrictions: (1) what row for a module can be displaced? (2) what pairs of modules can be interchanged?
- **Key: Range Limiter**
 - At the beginning, (W_T, H_T) is big enough to contain the whole chip.
 - Window size shrinks as temperature decreases. Height & width $\propto \log(T)$.
 - Stage 2 begins when window size is so small that no inter-row module interchanges are possible.



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Cost Function

- Cost function: $C = C_1 + C_2 + C_3$.
- C_1 : total estimated wirelength.
 - $C_1 = \sum_{i \in \text{Nets}} (\alpha_i w_i + \beta_i h_i)$
 - α_i, β_i are horizontal and vertical weights, respectively. ($\alpha_i=1, \beta_i=1 \Rightarrow$ half perimeter of the bounding box of Net i .)
 - Critical nets: Increase both α_i and β_i .
 - If vertical wirings are "cheaper" than horizontal wirings, use smaller vertical weights: $\beta_i < \alpha_i$.
- C_2 : penalty function for module overlaps.
 - $C_2 = \gamma \sum_{i \neq j} O_{ij}$, γ : penalty weight.
 - O_{ij} : amount of overlaps in the x-dimension between modules i and j .
- C_3 : penalty function that controls the row length.
 - $C_3 = \delta \sum_{r \in \text{Rows}} |L_r - D_r|$, δ : penalty weight.
 - D_r : desired row length.
 - L_r : sum of the widths of the modules in row r .

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Annealing Schedule

- $T_k = r_k T_{k-1}$, $k = 1, 2, 3, \dots$
- r_k increases from 0.8 to max value 0.94 and then decreases to 0.8.
- At each temperature, a total # of nP attempts is made.
- n : # of modules; P : user specified constant.
- Termination: $T < 0.1$.

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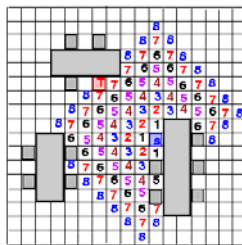
Outline

- Partitioning
- Floorplanning
- Placement
- Routing
 - Global routing
 - Detailed routing
- Compaction

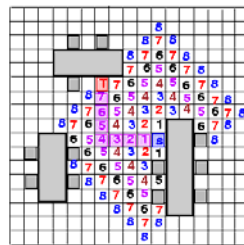
94

Routing

- Course contents:
 - Global routing
 - Detail routing
- Reading
 - Chapter 12



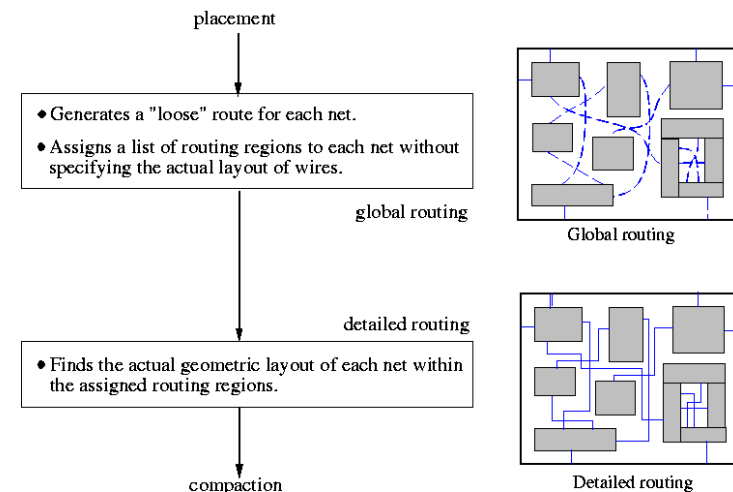
Filling



Retrace

95

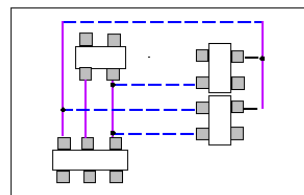
Routing



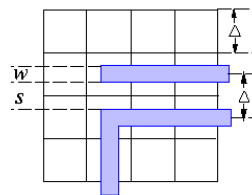
96

Routing Constraints

- 100% routing completion + area minimization, under a set of constraints:
 - Placement constraint: usually based on fixed placement
 - Number of routing layers
 - Geometrical constraints: must satisfy design rules
 - Timing constraints (performance-driven routing): must satisfy delay constraints
 - Crosstalk?
 - Process variations?



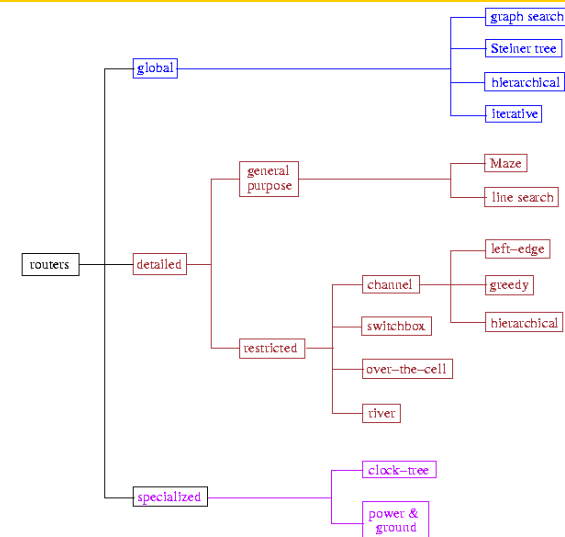
Two-layer routing



Geometrical constraint

97

Classification of Routing



98

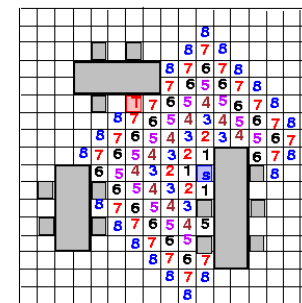
Maze Router: Lee Algorithm

- Lee, "An algorithm for path connection and its application," *IRE Trans. Electronic Computer*, EC-10, 1961.
- Discussion mainly on single-layer routing
- **Strengths**
 - Guarantee to find connection between 2 terminals if it exists.
 - Guarantee minimum path.
- **Weaknesses**
 - Requires large memory for dense layout.
 - Slow.
- Applications: global routing, detailed routing

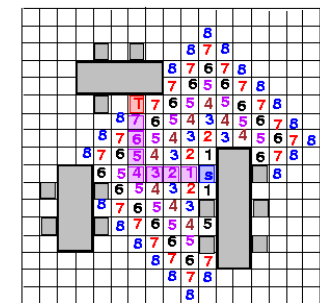
99

Lee Algorithm

- Find a path from S to T by "wave propagation".



Filling



Retrace

- Time & space complexity for an $M \times N$ grid: $O(MN)$ (huge!)

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